

FITS FOLLOWING VEHICLES: Ford Focus  
2.3 Duratec

## Focus Passenger Side Engine Mount

(Front engine mounting – workshop manual title)

Requires Focus ZX3 OEM mounting bracket [Part#: 98AB-6037-AG-A359A] (Sold separately by FocusSport)

Fitting notes:

- 1) Support engine with device.
- 2) Remove five bolts shown.
- 3) Remove factory engine mount.
- 4) Fit VF-Engineering mount
- 5) Secure six bolts to following settings.
- 6) Fit mount to steel plate using two supplied bolts

3x Black support bkt mounted to body.  
**48Nm (35 ft-lb)**

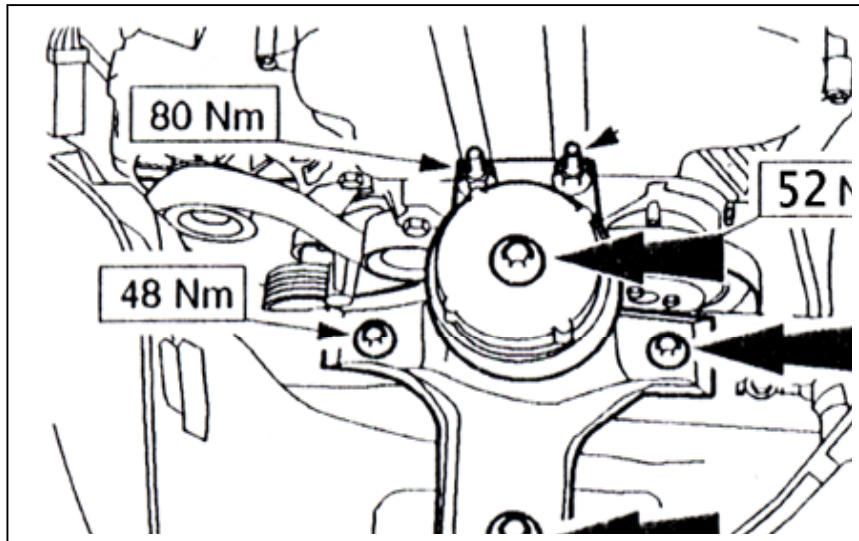
2x Mounting to engine block.  
**80 Nm (60 ft-lb)**

1x Center engine mounts  
**52Nm (38 ft-lb)**

Bolts to connect VF Mount to Focus ZX3 OEM mounting bracket [Part#: 98AB-6037-AG-A359A] (Sold by FocusSport)

1x M10 Hex  
**60Nm (44 ft-lb)**

1x M6 Hex  
**20Nm (15 ft-lb)**



**Warranty:** 12 months or 12,000 miles whichever occurs sooner on mount only. Do not mis-use / misfit / alter in any way. For off-road use only.

	MANF BY	<b>VF-Engineering</b>
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		<b>VF PART</b>
TOLERANCE		
DRAWN	MFG ENG	

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